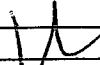
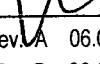


Date: Wednesday, 18/10/2006 3:18:05 PM
 User: Linda Lacelle









Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : APICAL FLOAT CONVERSION KIT
Job Number : 29061	
Estimate Number : 12288	
P.O. Number : N/A	Part Number : D350636103
This Issue : 18/10/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : D
Previous Run : 26341	Material : N/A
Written By : 	Due Date : 18/10/2006 Qty: 1 Um: Each
Checked & Approved By : 	
Comment : est rev: A 06.02.13 new issue EC Est Rev: B 06-07.13 As per dsi9343 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
		
Comment: DOCUMENT CONTROL Photocopy D350-636 bluefile & type labels per PPP D350-636-103 CHG001 KS 06.10.18 ①		
2.0	D3488041	BLADE FITTING ASSEMBLY, LH
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part number Description Batch 1 D3488-041 Blade Fitting LH B28318		
3.0	AN8C21A	BOLT
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part number Description Batch 2 AN8C21A Bolt 100262		
4.0	AN960C816L	WASHER
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part number Description Batch 2 AN960C816L washer M100186		

Date: Wednesday, 18/10/2006 3:18:06 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: APICAL FLOAT CONVERSION KIT

Job Number: 29061

Part Number: D350636103

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	NAS1515H8L	WASHER
-----	------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	NAS1515H8L	Washer	M100 187

6.0	MS21083C8	NUT
-----	-----------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	MS21083C8	Nut	M100 186

7.0	AN3C7A	BOLT
-----	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	AN3C7A	Bolt	M10 253

8.0	AN960C10L	washer
-----	-----------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	AN960C10L	Washer	M10/692

9.0	NAS1515H3L	WASHER
-----	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	NAS1515H3L	Washer	M19565

Date: Wednesday, 18/10/2006 3:18:06 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: APICAL FLOAT CONVERSION KIT

Job Number: 29061

Part Number: D350636103

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

D34931

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description Batch
2 D3493-1 Washer

Batch

B27898

11.0

D35321

spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

spacer

batch:

B27894

06/10/18

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

06/10/18

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-636-103

Location:

PPP Rev:

06/10/18

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/19 (1)

Job Completion



C Locel 10/11/8